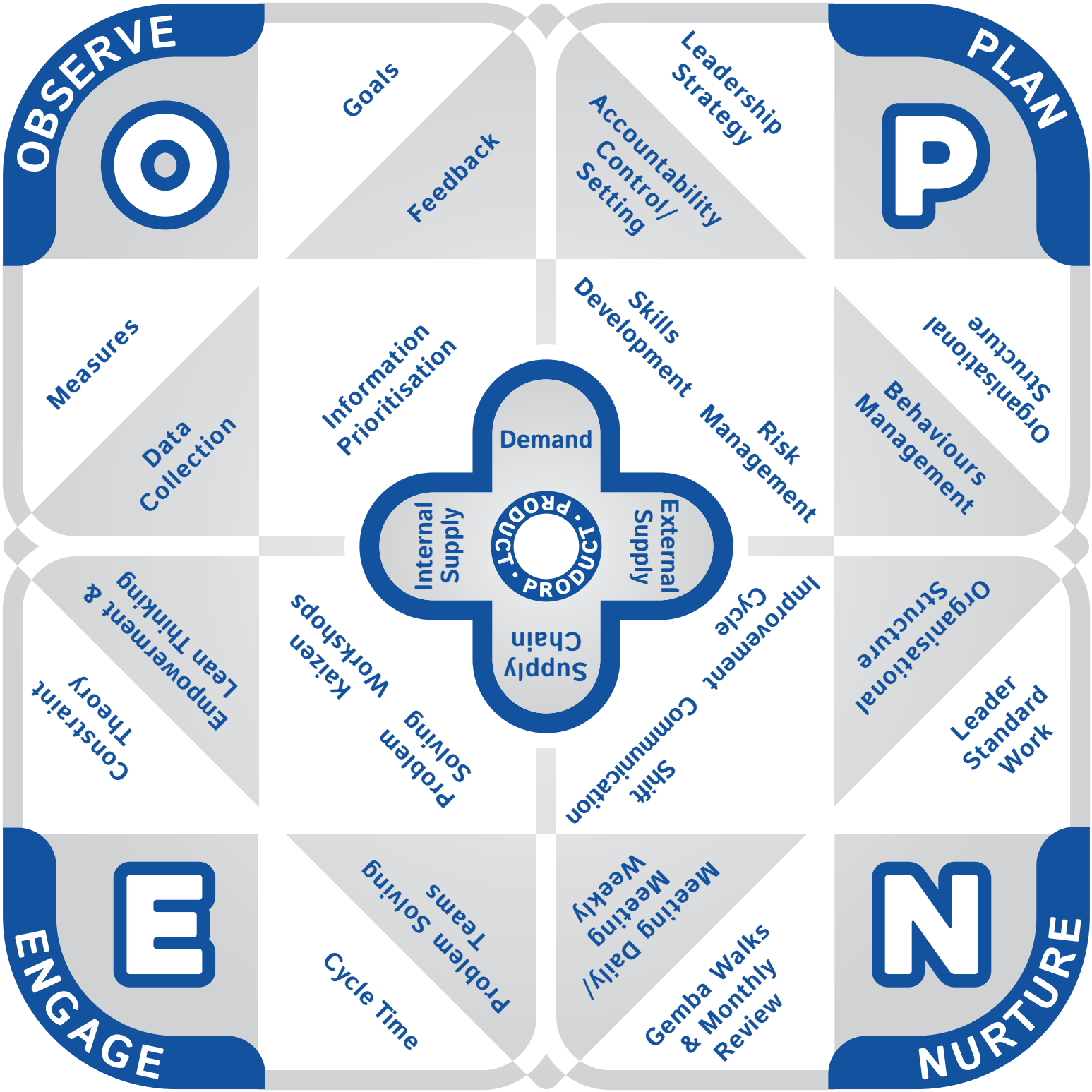

OBSERVE
O
Goals
Feedback
PLAN
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Leadership Strategy
Accountability Control/ Setting
Measures
Data Collection
Information Prioritisation
Skills Development
Risk Management
Organisational Structure
Behaviours Management
Demand
Internal Supply
PRODUCT · PRODUCT
External Supply
Supply Chain
Constraint Theory
Empowerment & Lean Thinking
Kaizen Workshops
Problem Solving
Improvement Cycle
Shift Communication
Organisational Structure
Leader Standard Work
ENGAGE
E
Problem Solving Teams
Cycle Time
Meeting Daily/ Meeting Weekly
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NURTURE
N